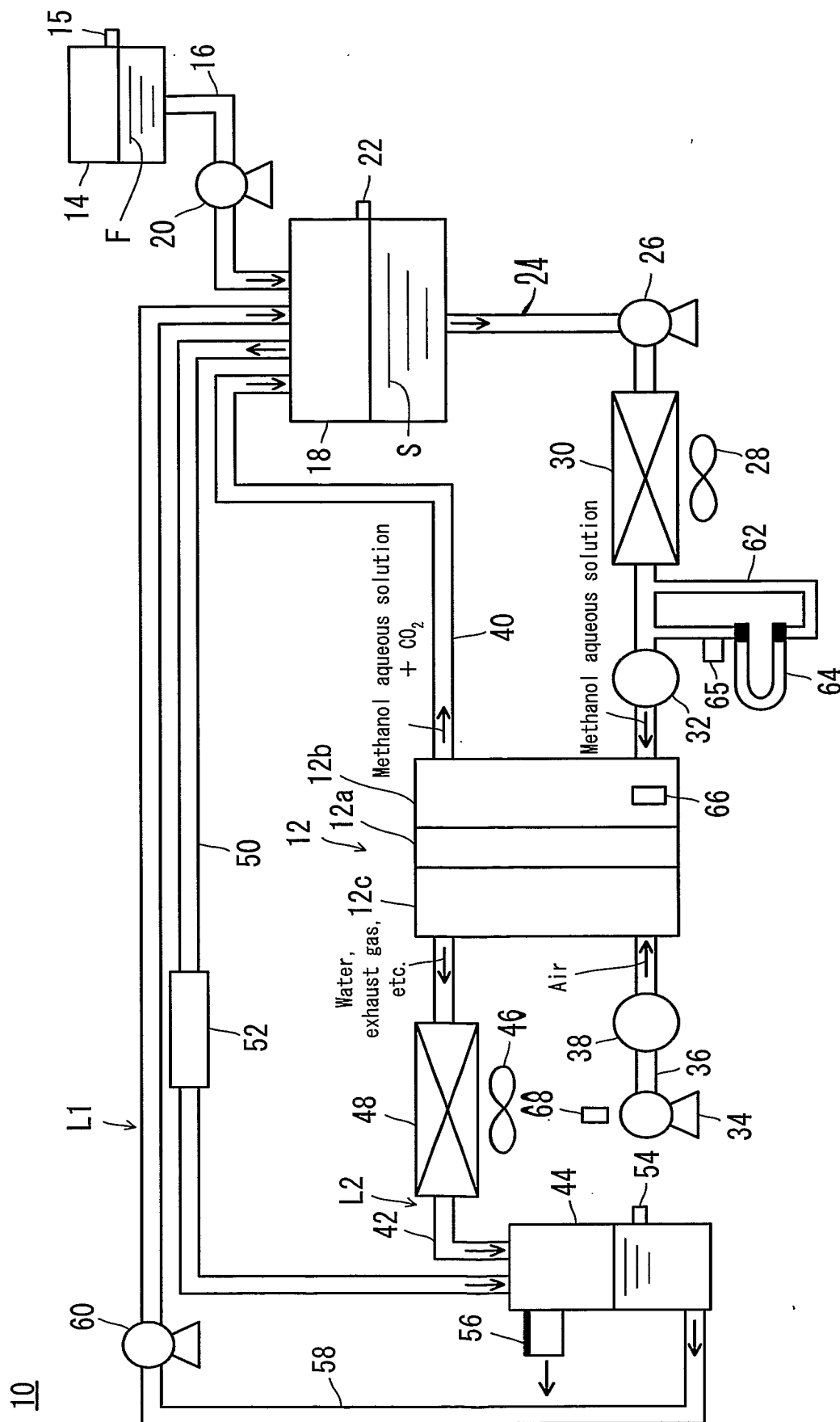


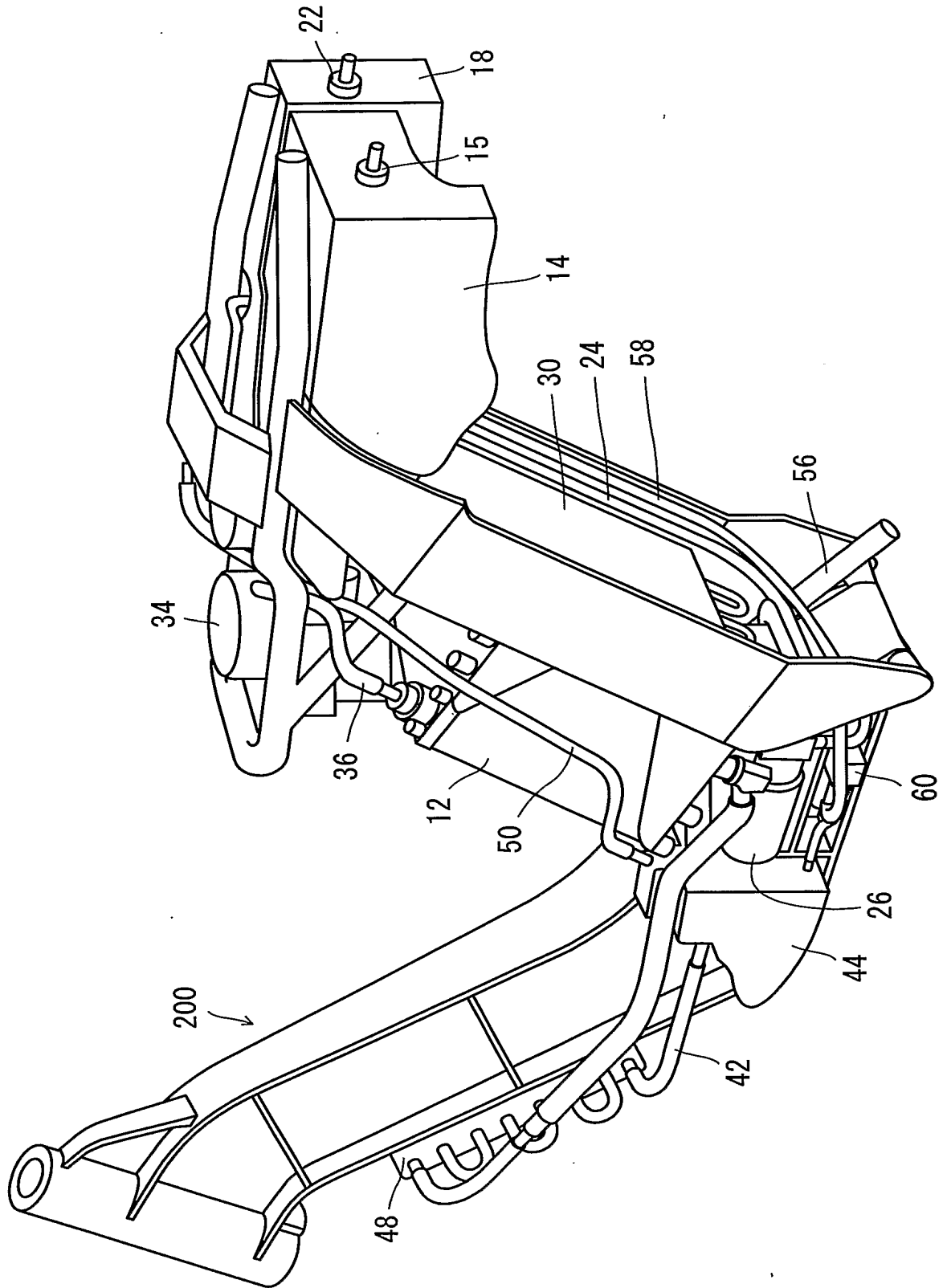
1/11

FIG. 1



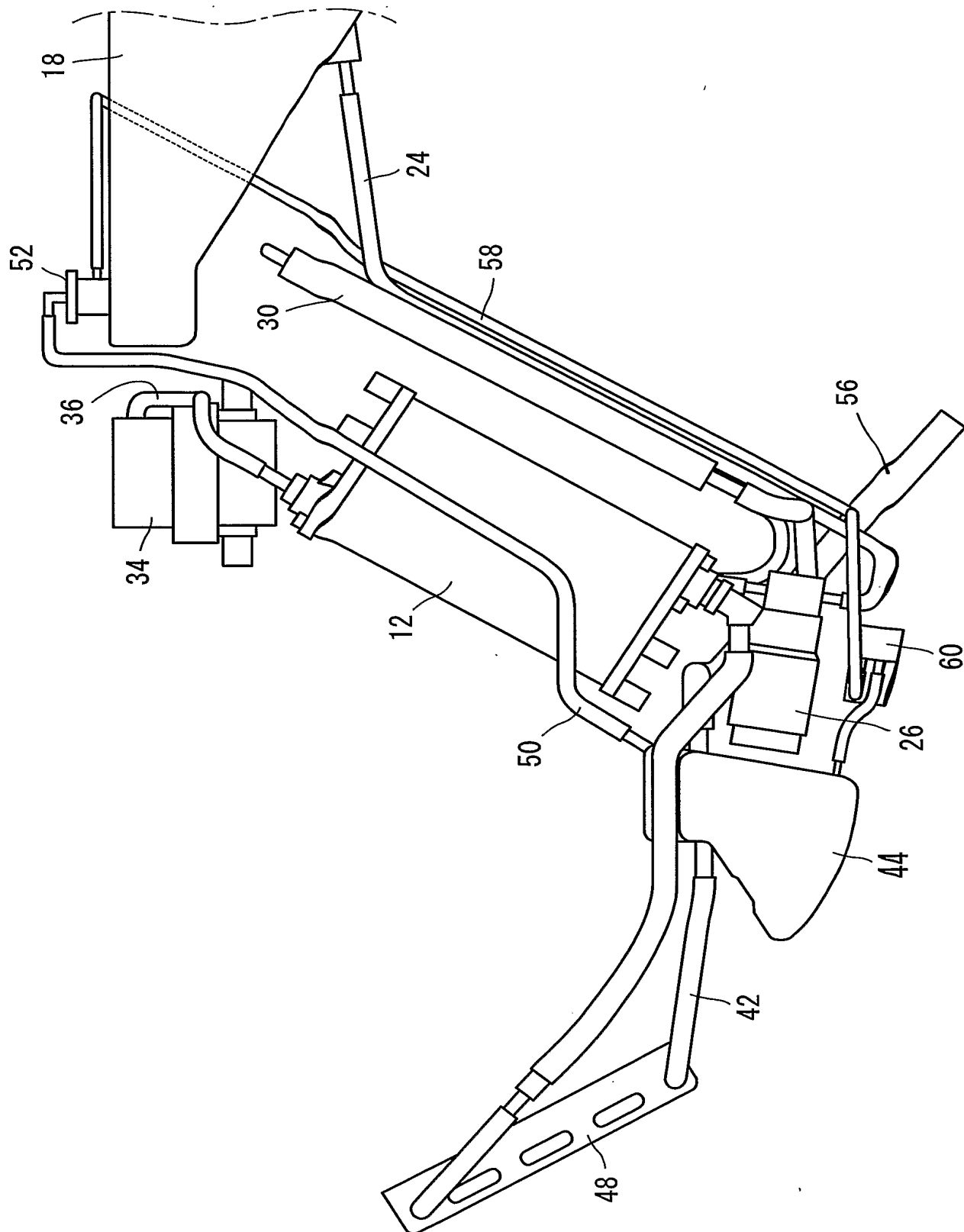
2/11

FIG. 2



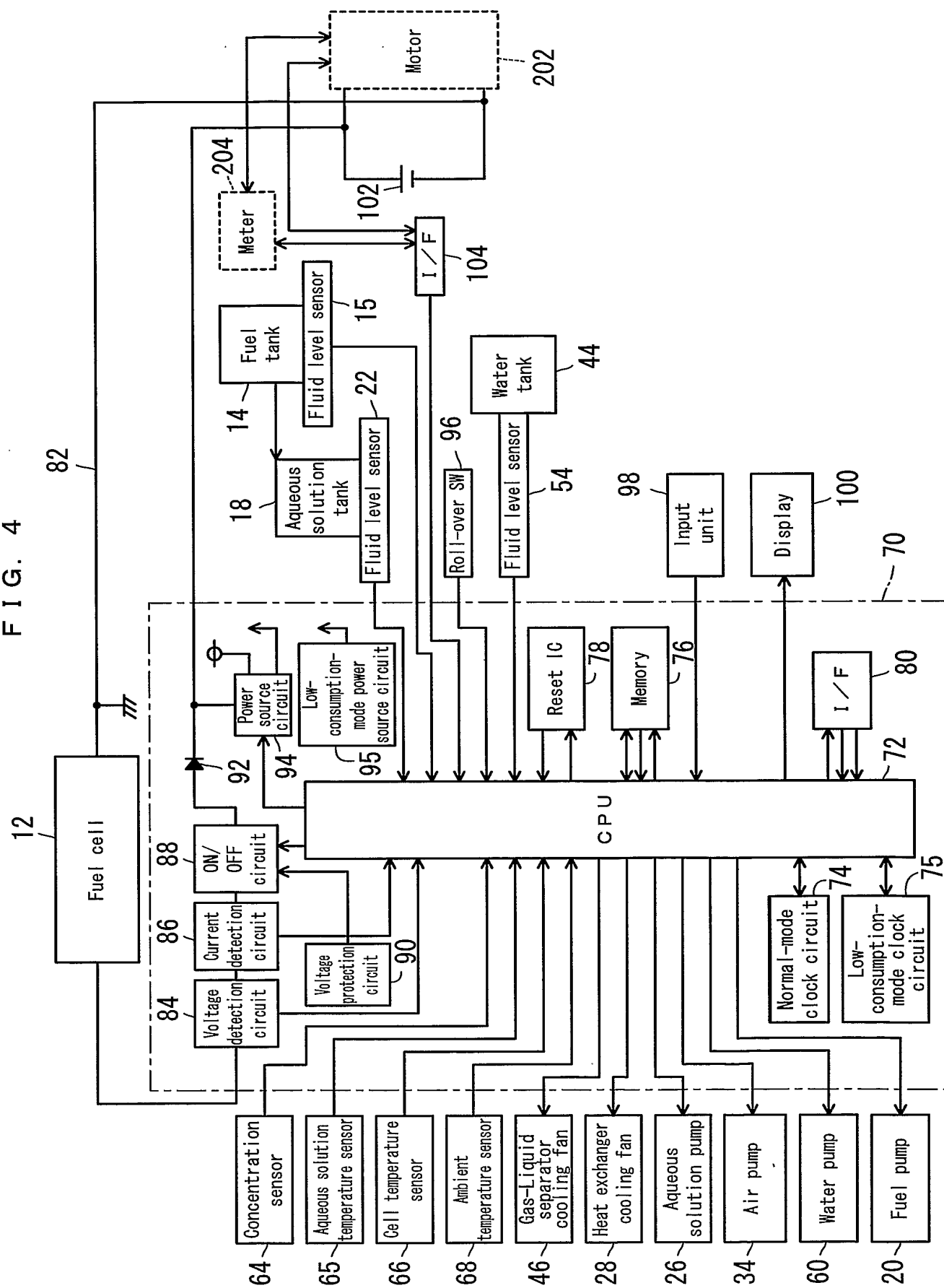
3/11

FIG. 3



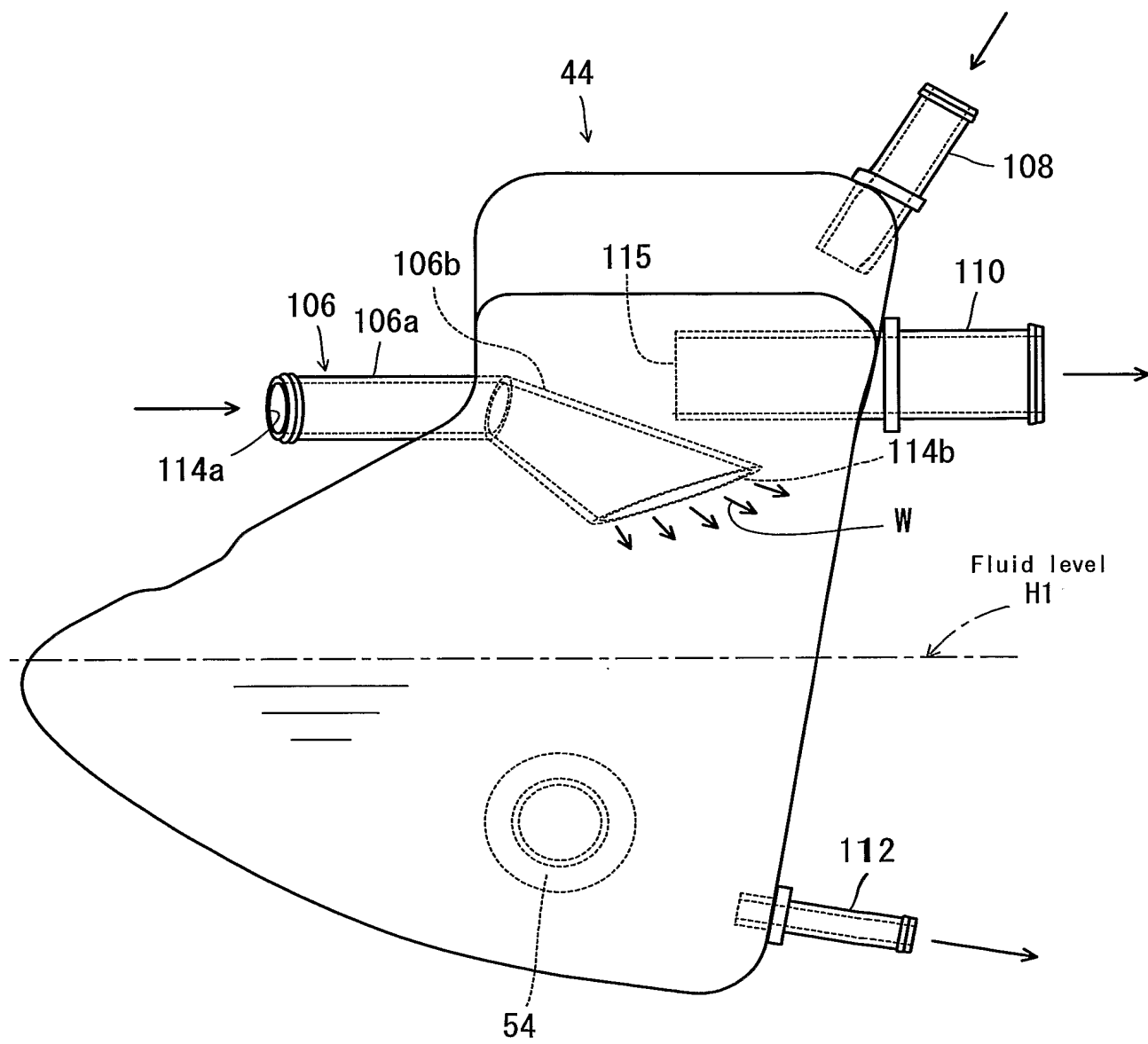
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FIG. 4



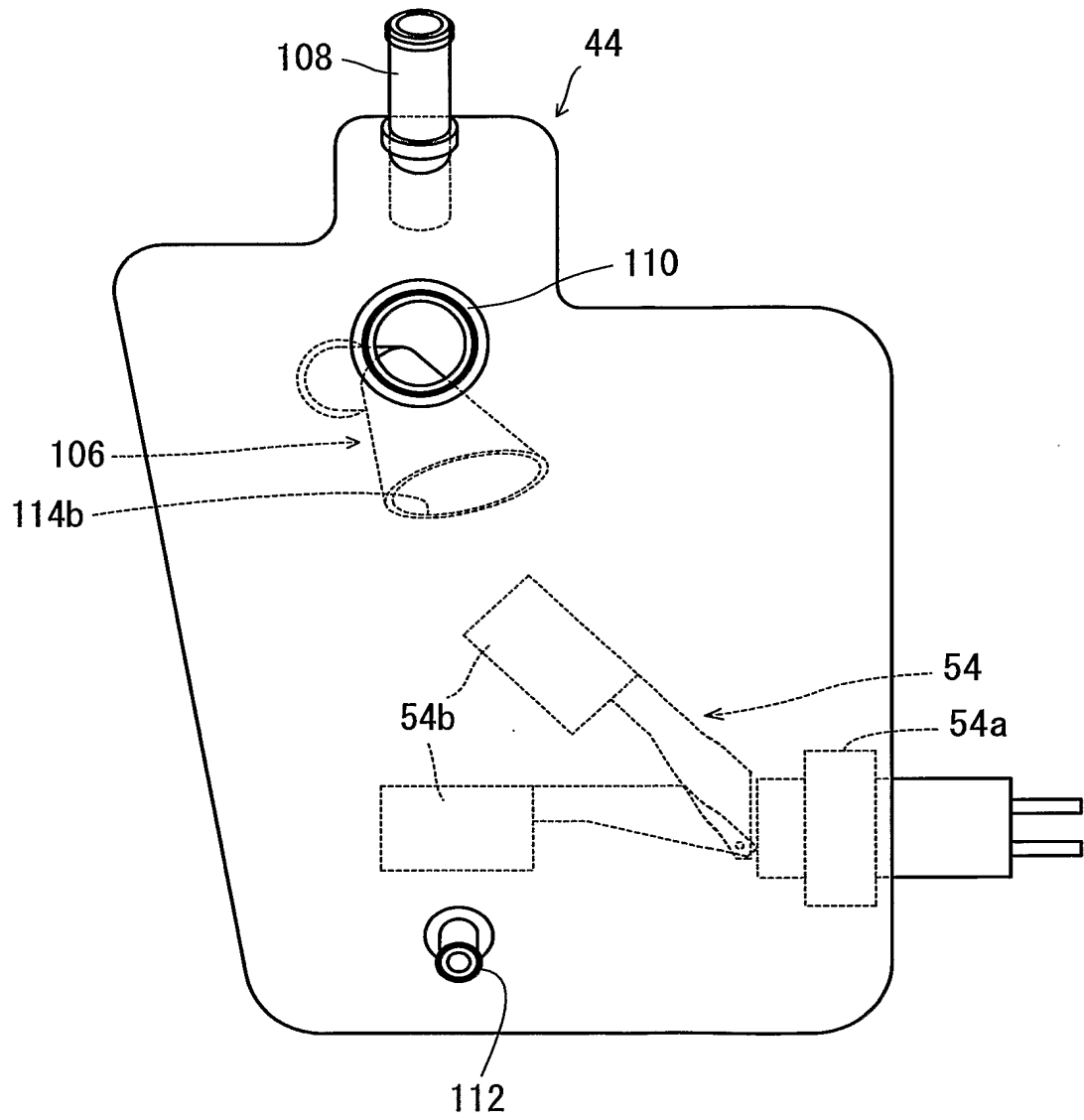
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FIG. 5



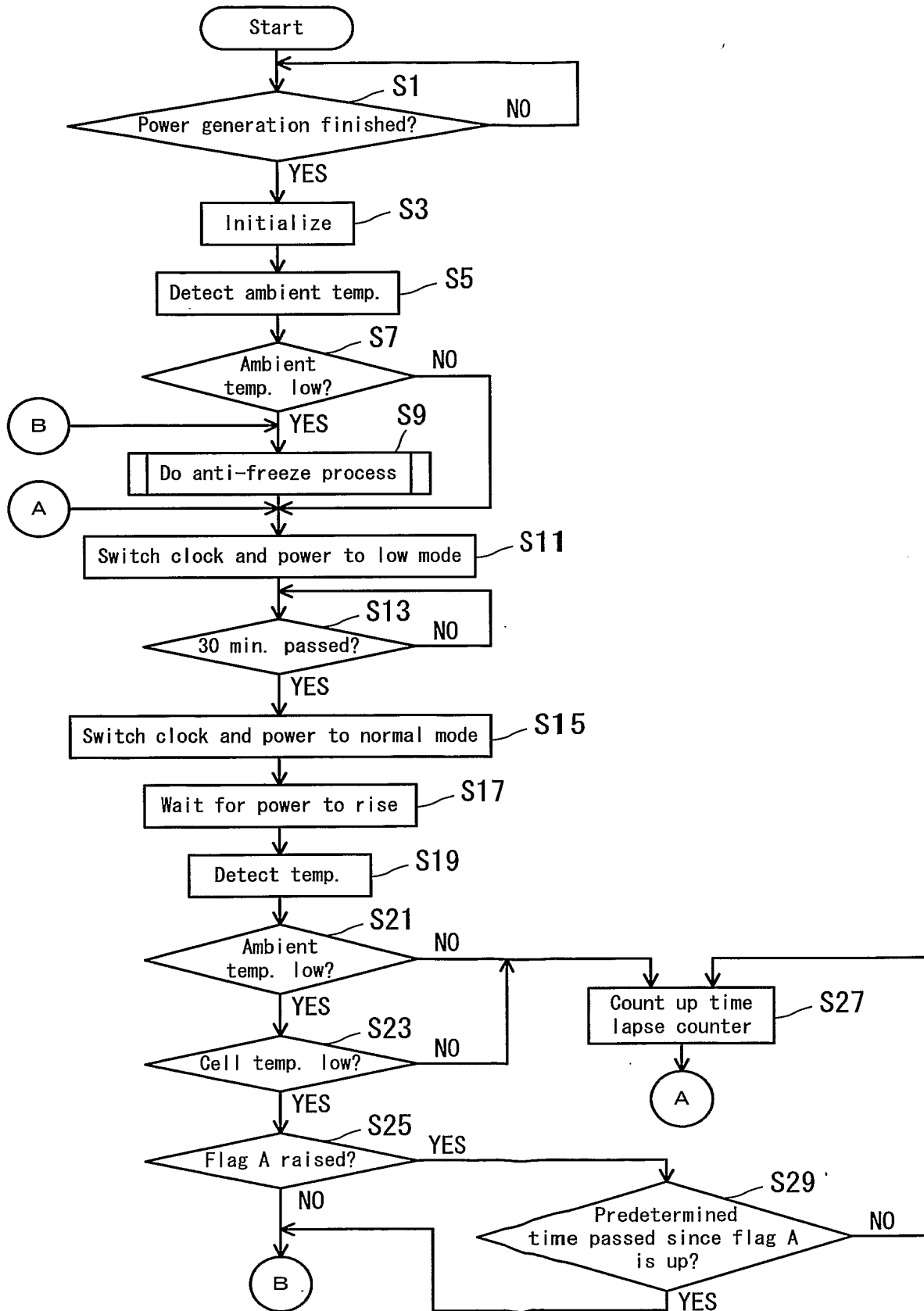
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FIG. 6



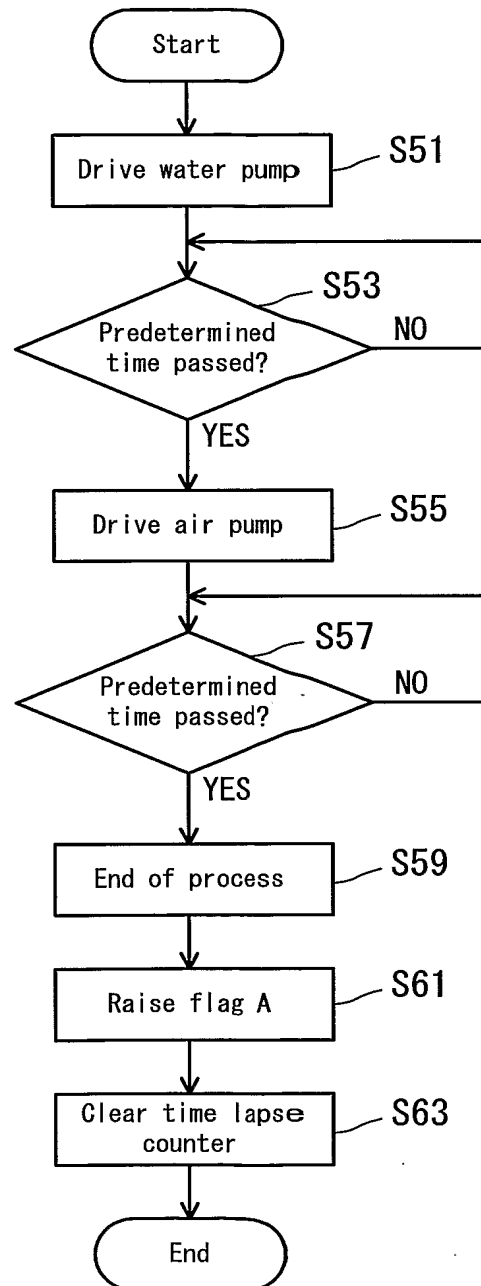
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FIG. 7



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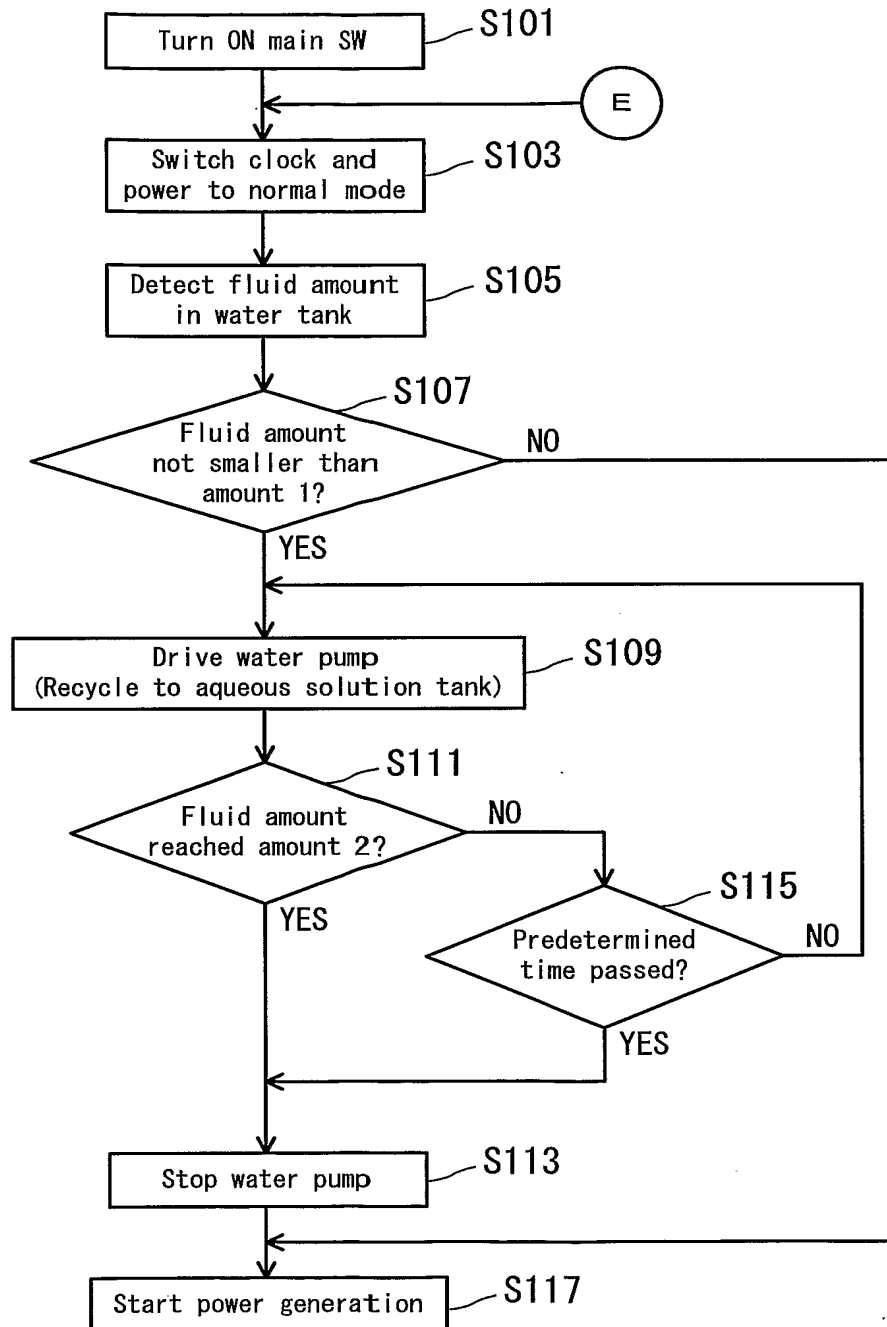
FIG. 8

Anti-Freeze Process



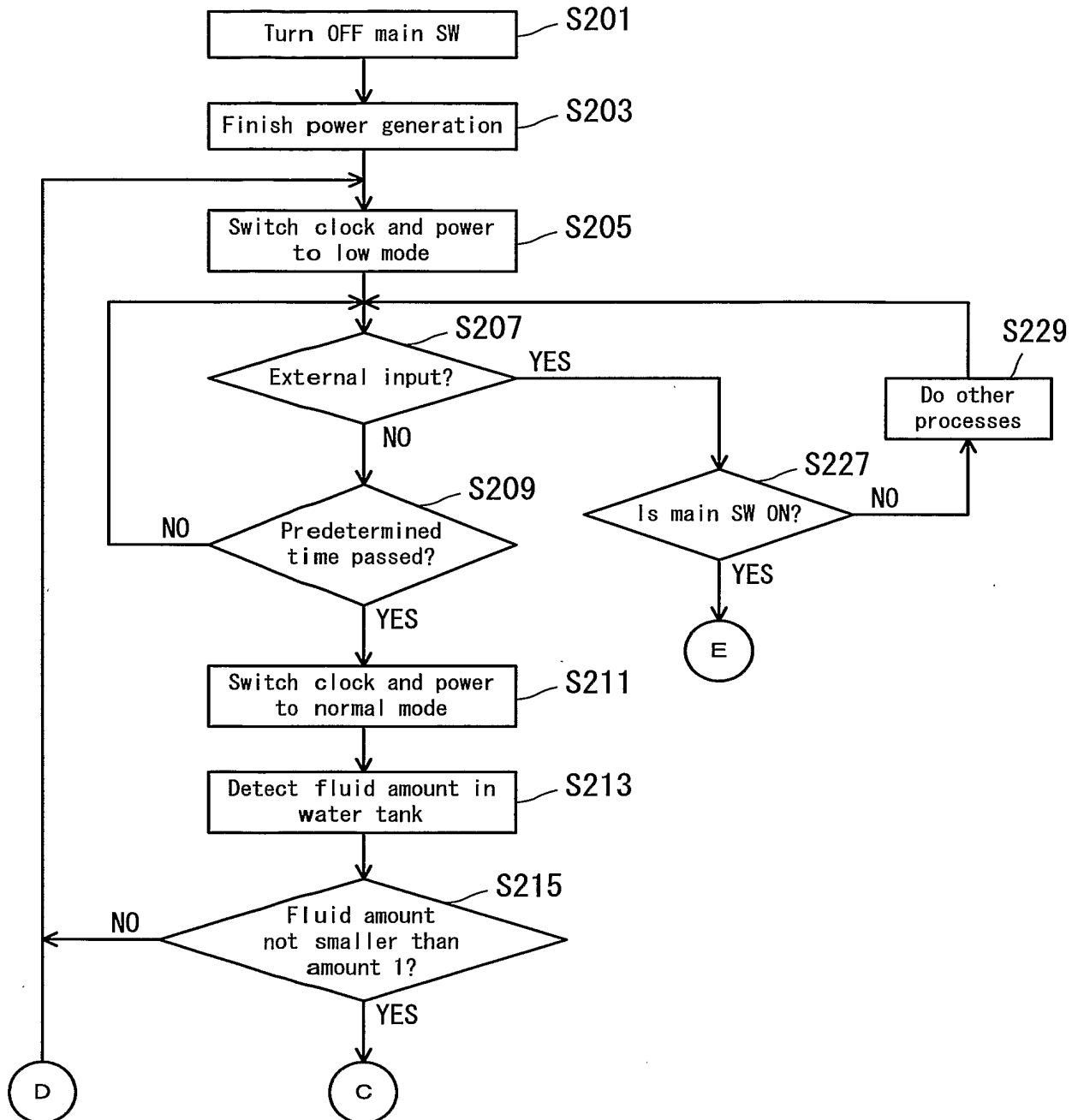
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FIG. 9



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FIG. 10



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FIG. 11

